



SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017  
& ANSI/NCSL Z540-1-1994

RENISHAW INC.  
1001 Wesemann Drive  
West Dundee, IL 60118  
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CALIBRATION

Valid To: June 30, 2027

Certificate Number: 2707.01

In recognition of the successful completion of the A2LA evaluation process (including an assessment of the organization's compliance with R205 – A2LA's Calibration Program Requirements), accreditation is granted to this laboratory to perform the following calibrations<sup>1,7</sup>:

I. Dimensional

Parameter/Equipment	Range	CMC <sup>2,4,6</sup> (±)	Comments
Coordinate Measuring Machines <sup>3</sup> –			Performance verification per:
Length Measurement Error	Up to 1000 mm	$(0.23 + L/990) \mu\text{m}$	ISO 10360-2 using gauge block
	Up to 1000 mm	$(0.43 + L/990) \mu\text{m}$	ISO 10360-2 using step gauge
	Cylindrical measurement volume (250mm x 250mm radius)	$(0.23 + L/990) \mu\text{m}$	In-house method based on ISO 10360-2
Probing Error	Reference Standard Diameter: (10 to 50) mm	0.09 $\mu\text{m}$	ISO 10360-5 using master sphere
			Note: the length measurement error tests in ISO 10360-2 include both volumetric & linear scale accuracy tests

Parameter/Equipment	Range	CMC <sup>2, 4, 6</sup> (□)	Comments
Angular Accuracy – Measure	(0 to 360)°	0.46 arcsec	Laser interferometer

## II. Dimensional Testing<sup>1</sup>

Parameter/Equipment	Range	CMC <sup>2</sup> (±)	Comments
One Dimensional <sup>5</sup> – Fixed Length (Setting Gage Calibrator)	(50 to 300) mm	0.85 μm	Setting gage calibrator
One Dimensional <sup>5</sup> – Linear Displacement (Telescoping Ballbar)	(-1 to 1) mm	0.40 μm	Laser interferometer

## III. Thermodynamics

Parameter/Equipment	Range	CMC <sup>2</sup> (±)	Comments
Environmental Sensors – Air Temperature Material Temperature Air Pressure Relative Humidity	(15 to 25) °C (15 to 25) °C (913 to 1031) mbar (25 to 75) % RH	0.070 °C (70 mK) 0.070 °C (70 mK) 0.9 mbar 4.3 % RH	Reference sensors

## IV. Time & Frequency

Parameter/Equipment	Range	CMC <sup>2</sup> (±)	Comments
Optical Frequency of HeNe Lasers	(473 612 629 to 473 613 461) MHz	5.9 MHz	Reference laser

<sup>1</sup> This laboratory offers commercial dimensional testing, calibration service, and field calibration service

where noted.

- <sup>2</sup> Calibration and Measurement Capability Uncertainty (CMC) is the smallest uncertainty of measurement that a laboratory can achieve within its scope of accreditation when performing more or less routine calibrations of nearly ideal measurement standards or nearly ideal measuring equipment. CMCs represent expanded uncertainties expressed at approximately the 95 % level of confidence, usually using a coverage factor of  $k = 2$ . The actual measurement uncertainty of a specific calibration performed by the laboratory may be greater than the CMC due to the behavior of the customer's device and to influences from the circumstances of the specific calibration.
- <sup>3</sup> Field calibration service is available for this calibration. Please note the actual measurement uncertainties achievable on a customer's site can normally be expected to be larger than the CMC found on the A2LA Scope. Allowance must be made for aspects such as the environment at the place of calibration and for other possible adverse effects such as those caused by transportation of the calibration equipment. The usual allowance for the actual uncertainty introduced by the item being calibrated, (e.g. resolution) must also be considered and this, on its own, could result in the actual measurement uncertainty achievable on a customer's site being larger than the CMC.
- <sup>4</sup> In the statement of Calibration and Measurement Capability,  $L$  is the numerical value of the nominal length of the device measured in millimeters.
- <sup>5</sup> This laboratory meets R205 – *Specific Requirements: Calibration Laboratory Accreditation Program* for the types of dimensional tests listed above and is considered equivalent to that of a calibration certificate.
- <sup>6</sup> The type of instrument or material being calibrated is defined by the parameter. This indicates the laboratory is capable of calibrating instruments that measure or generate the values in the ranges indicated for the listed measurement parameter.
- <sup>7</sup> This scope meets A2LA's *P112 Flexible Scope Policy*.



## Accredited Laboratory

A2LA has accredited

**RENISHAW INC.**

*West Dundee, IL*

for technical competence in the field of

**Calibration**

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017 *General requirements for the competence of testing and calibration laboratories*. This laboratory also meets the requirements of ANSI/NCSL Z540-1-1994 and R205 – Specific Requirements: Calibration Laboratory Accreditation Program. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).



Presented this 25<sup>th</sup> day of June 2025.

A blue ink signature of Trace McInturff, written in a cursive style.

Mr. Trace McInturff, Vice President, Accreditation Services  
For the Accreditation Council  
Certificate Number 2707.01  
Valid to June 30, 2027  
Revised September 3, 2025

*For the calibrations to which this accreditation applies, please refer to the laboratory's Calibration Scope of Accreditation.*