



SCOPE OF ACCREDITATION TO ISO/IEC 17020:2012

STERLING INSPECTION, LLC
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INSPECTION BODY

Valid To: December 31, 2024

Certificate Number: 5619.01

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this Type A inspection body for the following inspections and has been assessed against the applicable inspection requirements for the specific inspections identified below:

Procedure and/or Specification*	Method	Inspection Method	Product Type
Ultrasonic Inspection	AWS D1.1/D1.1M, D1.8/D1.8M, D1.5M/D1.5, D17.1/D17.1M; ASME B31.3, 31.1; API 1104	Angle	Weld Inspection
	ABS	Straight	AWS Thickness Lamination Plate Thickness Hulls & Components
Magnetic Particle Inspection	AWS D1.1/D1.1M, D1.8/D1.8M, D1.5/D1.5M, D17.1/D17.1M; ASME B31.3, 31.1; API 1104	Testing with Yoke	Visible Dry Method Wet Fluorescent Method White Contrast Paint
		Testing with Coil	
Penetrant Inspection		Visible Field Solvent Removable	Type II, Method C Form D, Class 2
		Fluorescent Field Solvent Removable	Type I, Method C, Form D, Class 3
Radiographic Inspection		Computed Radiography	Weld Inspection
Visual Inspection		Visual Inspection	
Certified Weld Inspection (CWI)		CWI	

*The above inspections also include customer requirements and other contract documents



Accredited Inspection Body

A2LA has accredited

STERLING INSPECTION, LLC

Signal Hill, CA

for technical competence in and compliance with the

Inspection Body Accreditation Program

This inspection body is accredited in accordance with the recognized International Standard *ISO/IEC 17020:2012 Conformity Assessment – Requirements for the operation of various types of bodies performing inspection*. This accreditation demonstrates technical competence for a defined scope and the operation of a quality management system.



Presented this 10th day of November 2022.

A blue ink signature of Mr. Trace McInturff, Vice President of Accreditation Services.

Mr. Trace McInturff, Vice President, Accreditation Services
For the Accreditation Council
Certificate Number 5619.01
Valid to December 31, 2024