



SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017
& ANSI/NCSL Z540-1-1994

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CALIBRATION

Valid To: November 30, 2022

Certificate Number: 1995.01

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory to perform the following calibrations^{1, 11}:

I. Dimensional

Parameter/Equipment	Range	CMC ^{2,7} (\pm)	Comments
Gage Blocks	Up to 1 in (1 to 4) in (4 to 20) in	(3 + 4L) μ in (2 + 4L) μ in (6 + 3L) μ in	By mechanical comparison with gage blocks standards
Length Standards ^{3,9}	Up to 24 in (24 to 80) in	(20 + 5L) μ in (50 + 6L) μ in	P&W 80 in LMM, Supermic TM , gage blocks
Bore Gages ^{3,9}	Up to 5 in	0.000 40 in	Master ring gages
Micrometers ^{3,9}	Up to 1 in (1 to 80) in	(70 + 2L) μ in (70 + 3L) μ in	Gage blocks
Calipers ^{3,9}	Up to 60 in	(600 + 8L) μ in	Gage blocks
Length Indicators ^{3,9}	Up to 8 in	(60 + 60L) μ in	Gage blocks and granite plate

Parameter/Equipment	Range	CMC ^{2,7} (\pm)	Comments
Ruled Standards ^{3,9} – Steel Rules	Up to 60 in	(400 + 200L) μ in	Precision rule and microscope
Steel Tape	Up to 100 ft	0.016 in	Precision rule, microscope, standard tape
Plain Ring Gages ^{3,9}	(0.06 to 5) in	(10 + 9L) μ in	ULM and master rings
Plain Plug and Pin Gages ^{3,9}	Up to 12 in	(10 + 9L) μ in	ULM and gage blocks
Thread Plug Gages – Major Diameter ^{3,9}	Up to 5 in	68 μ in	ULM and gage blocks
Pitch Diameter ^{3,9}	(4 to 80) pitch	63 μ in	Thread wires
Coating Thickness Gages ^{3,9}	Up to 60 mils	(0.071 + 0.0061L) mils	Coating thickness standards
Ultrasonic Thickness Gages ^{3,9}	Up to 1 in	0.000 59 in	Step block standards
Height Gages ³	Up to 24 in	(50 + 8L) μ in	Gage blocks and surface plate
Surface Roughness Gauges ^{3,9}	Ra 18.9 μ in Ra 119.5 μ in	2.4 μ in 2.4 μ in	Surface roughness specimens

II. Electrical – DC/Low Frequency

Parameter/Equipment	Range	CMC ^{2, 4, 6, 10} (±)	Comments
DC Voltage – Generate ^{3,9}	Up to 220 mV 220 mV to 2.2 V (2.2 to 11) V (11 to 22) V (22 to 220) V (220 to 1100) V	14 µV/V + 0.4 µV 6.6 µV/V + 0.7 µV 4.4 µV/V + 2.5 µV 4.4 µV/V + 4 µV 6.4 µV/V + 40 µV 9.3 µV/V + 400 µV	Fluke 5720A calibrator
Fixed points	0.1 V 1 V 10 V 100 V 1000 V	2.2 µV/V 1.7 µV/V 0.50 µV/V 1.8 µV/V 2.2 µV/V	Datron 4910 w/ divider Datron 4910 Datron 4910 w/ divider
DC Voltage – Measure ^{3,9}	(0 to 200) mV 200 mV to 2 V (2 to 20) V (20 to 200) V (200 to 1050) V	9.3 µV/V + 0.1 µV 5.7 µV/V + 0.4 µV 4.3 µV/V + 4 µV 8.3 µV/V + 40 µV 8.8 µV/V + 500 µV	Fluke 8508A Opt. 01 DMM
High DC Voltage – Generate and Measure ^{3,9}	(1 to 120) kV	0.12 %	Ross VD120 HV divider w/ Agilent 34401A meter and high voltage DC source
DC Current – Generate ^{3,9}	Up to 220 µA 220 µA to 2.2 mA (2.2 to 22) mA (22 to 220) mA 220 mA to 2.2 A (2 to 20) A (20 to 120) A	53 µA/A + 6 nA 47 µA/A + 7 nA 47 µA/A + 40 nA 57 µA/A + 0.7 µA 0.010 % + 1.2 µA 0.016 % + 0.8 mA 0.014 % + 4.8 mA	Fluke 5720A calibrator Fluke 52120A amplifier
Current Clamps ^{3,9}	(10 to 16.5) A (16.5 to 150) A (150 to 1025) A (0 to 5000) A	0.25 % + 0.002 A 0.26 % + 0.015 A 0.28 % + 0.05 A 0.81 %	Fluke 5522A + 50 turn coil Fluke 52120A + 25/50 turn coil

Parameter/Equipment	Range	CMC ^{2, 5, 6, 10} (±)	Comments
DC Current – Measure ^{3, 9}	Up to 200 µA 200 µA to 2 mA (2 to 20) mA (20 to 200) mA 200 mA to 2 A (2 to 20) A (1 to 50) A (50 to 100) A	59 µA/A + 0.4 nA 29 µA/A + 4 nA 26 µA/A + 40 nA 62 µA/A + 0.8 µA 0.027 % + 16 µA 0.049 % + 0.4 mA 0.013 % 0.013 %	Fluke 8508A Opt. 01 DMM Ohm-Labs CS-50 shunt, Agilent 3458A Ohm-Labs CS-100 shunt Agilent 3458A
DC Current – Generate and Measure ³	(100 to 1000) A	0.25 %	Empro shunts, Agilent 3458A and current source
DC Power – Generate ^{3, 9}	Up to 109 µW (0.109 to 1.09) mW (1.09 to 10.9) mW (10.9 to 109) mW (0.109 to 1.09) W (1.09 to 10.9) W (10.9 to 109) W (109 to 337) W (337 to 990) W (0.99 to 3.06) kW (3.06 to 11.2) kW (11.2 to 20.9) kW	0.023 % 0.014 % 0.013 % 0.013 % 0.013 % 0.013 % 0.013 % 0.013 % 0.013 % 0.027 % 0.045 % 0.064 % 0.12 %	Fluke 5522A calibrator

Parameter/Equipment	Range	CMC ^{2, 5, 6, 10} (±)	Comments
Resistance – Generate			
Fixed Points	0.0001 Ω 0.001 Ω 0.01 Ω 0.1 Ω 1 Ω 10 Ω 25Ω 100 Ω 1 kΩ 10 kΩ 100 kΩ 1 MΩ 10 MΩ 100 MΩ 1 GΩ	0.25 % 0.013 % 0.013 % 11 μΩ/Ω 11 μΩ/Ω 8.1 μΩ/Ω 8.1 μΩ/Ω 8.1 μΩ/Ω 8.1 μΩ/Ω 8.1 μΩ/Ω 1.5 μΩ/Ω 11 μΩ/Ω 11 μΩ/Ω 12 μΩ/Ω 12 μΩ/Ω 0.01 %	Empro 2672 shunt Ohm-Labs CS-100 shunt Ohm-Labs CS-50 shunt ESI SR1010 1 Ω/step Fluke 742A-1 Fluke 742A-10 Fluke 742A-25 Fluke 742A-100 Fluke 742A-1K ESI SR-104 standard resistor Fluke 742A-100K Fluke 742A-1M Fluke 742A-10M ESI SR-1050 10MΩ/step Fluke 8508A-7000K
	0 Ω 1.9 Ω 19 Ω 190 Ω 1.9 kΩ 19 kΩ 190 kΩ 1.9 MΩ 19 MΩ	41 μΩ/Ω 120 μΩ/Ω 28 μΩ/Ω 14 μΩ/Ω 12 μΩ/Ω 12 μΩ/Ω 16 μΩ/Ω 28 μΩ/Ω 73 μΩ/Ω	Fluke 5720A calibrator
Variable Range ^{3, 9}	(0 to 11) Ω (11 to 33) Ω (33 to 110) Ω (110 to 330) Ω 330 Ω to 1.1 kΩ (1.1 to 3.3) kΩ (3.3 to 11) kΩ (11 to 33) kΩ (33 to 110) kΩ (110 to 330) kΩ 330 Ω to 1.1 MΩ (1.1 to 3.3) MΩ (3.3 to 11) MΩ (11 to 33) MΩ (33 to 110) MΩ (110 to 330) MΩ (330 to 1100) MΩ	51 μΩ/Ω + 0.001 Ω 35 μΩ/Ω + 0.0015 Ω 33 μΩ/Ω + 0.0014 Ω 33 μΩ/Ω + 0.002 Ω 33 μΩ/Ω + 0.002 Ω 33 μΩ/Ω + 0.02 Ω 33 μΩ/Ω + 0.02 Ω 33 μΩ/Ω + 0.2 Ω 33 μΩ/Ω + 0.2 Ω 37 μΩ/Ω + 2 Ω 38 μΩ/Ω + 2 Ω 70 μΩ/Ω + 30 Ω 0.015 % + 50 Ω 0.029 % + 2.5 kΩ 0.06 % + 3 kΩ 0.35 % + 0.1 MΩ 1.7 % + 0.5 MΩ	Fluke 5522A calibrator

Parameter/Equipment	Range	CMC ^{2, 5, 6, 10} (\pm)	Comments
Resistance – Measure ^{3, 9}	Up to 2 Ω (2 to 20) Ω (20 to 200) Ω 200 Ω to 2 k Ω (2 to 20) k Ω (20 to 200) k Ω 200 k Ω to 2 M Ω (2 to 20) M Ω (20 to 200) M Ω 200 M Ω to 2 G Ω (2 to 20) G Ω	26 $\mu\Omega/\Omega$ + 4 $\mu\Omega$ 17 $\mu\Omega/\Omega$ + 14 $\mu\Omega$ 10 $\mu\Omega/\Omega$ + 50 $\mu\Omega$ 11 $\mu\Omega/\Omega$ + 0.5 m Ω 11 $\mu\Omega/\Omega$ + 5 m Ω 11 $\mu\Omega/\Omega$ + 50 m Ω 14 $\mu\Omega/\Omega$ + 1 Ω 24 $\mu\Omega/\Omega$ + 10 Ω 84 $\mu\Omega/\Omega$ + 1 k Ω 0.03 % + 0.1 M Ω 0.18 % + 10 M Ω	Fluke 8508A Opt. 01 DMM
Capacitance – Generate ^{3, 9}	(220 to 400) pF (0.4 to 1.1) nF (1.1 to 3.3) nF (3.3 to 11) nF (11 to 33) nF (33 to 110) nF (110 to 330) nF (0.33 to 1.1) μ F (1.1 to 3.3) μ F (3.3 to 11) μ F (11 to 33) μ F (33 to 110) μ F (110 to 330) μ F (0.33 to 1.1) mF (1.1 to 3.3) mF (3.3 to 11) mF (11 to 33) mF (33 to 110) mF	0.58 % + 0.01 nF 0.58 % + 0.01 nF 0.58 % + 0.01 nF 0.29 % + 0.01 nF 0.29 % + 0.1 nF 0.29 % + 0.1 nF 0.29 % + 0.3 nF 0.29 % + 1 nF 0.29 % + 3 nF 0.29 % + 10 nF 0.46 % + 30 nF 0.52 % + 0.1 μ F 0.52 % + 0.3 μ F 0.52 % + 1 μ F 0.52 % + 3 μ F 0.52 % + 10 μ F 0.87 % + 30 μ F 1.2 % + 100 μ F	Fluke 5522A Calibrator
Capacitance – Measure ^{3, 9}	300 pF to 1000 nF (1 to 300) μ F (300 to 1100) μ F (1.1 to 110) mF	0.06 % 0.12 % 0.15 % 0.33 %	GenRad 1689M RLC Digibridge 5720A w/ 3458A (output/charge current method)

Parameter/Equipment	Range	CMC ^{2,5} (±)	Comments
Electrical Calibration of Thermocouple Indicators ^{3,9} – Generate and Measure			
Type E	(-250 to -100) °C (-100 to -25) °C (-25 to 350) °C (350 to 650) °C (650 to 1000) °C	0.59 °C 0.23 °C 0.21 °C 0.23 °C 0.28 °C	Fluke 5522A calibrator
Type J	(-210 to -100) °C (-100 to -30) °C (-30 to 150) °C (150 to 760) °C (760 to 1200) °C	0.34 °C 0.23 °C 0.21 °C 0.24 °C 0.30 °C	
Type K	(-200 to -100) °C (-100 to -25) °C (-25 to 120) °C (120 to 1000) °C (1000 to 1372) °C	0.4 °C 0.25 °C 0.23 °C 0.33 °C 0.48 °C	
Type R	(0 to 250) °C (250 to 400) °C (400 to 1000) °C (1000 to 1767) °C	0.67 °C 0.43 °C 0.40 °C 0.48 °C	
Type S	(0 to 250) °C (250 to 400) °C (400 to 1000) °C (1000 to 1767) °C	0.56 °C 0.44 °C 0.45 °C 0.55 °C	
Type T	(-250 to -150) °C (-150 to 0) °C (0 to 120) °C (120 to 400) °C	0.74 °C 0.31 °C 0.23 °C 0.21 °C	
Electrical Calibration of RTD Indicator ^{3,9} – Generate Only			
Pt385, 100 Ω	(-200 to -80) °C (-80 to 0) °C (0 to 100) °C (100 to 300) °C (300 to 400) °C (400 to 630) °C (630 to 800) °C	0.06 °C 0.06 °C 0.08 °C 0.11 °C 0.12 °C 0.14 °C 0.27 °C	Fluke 5522A calibrator

Parameter/Range	Frequency	CMC ^{2, 5, 6, 10} (\pm)	Comments
AC Voltage – Generate ^{3, 9}			
Up to 2.2 mV	(10 to 20) Hz (20 to 40) Hz 40 Hz to 20 kHz (20 to 50) kHz (50 to 100) kHz (100 to 300) kHz (300 to 500) kHz 500 kHz to 1 MHz	0.23 % + 4 μ V 0.16 % + 4 μ V 0.13 % + 4 μ V 0.18 % + 4 μ V 0.23 % + 5 μ V 0.37 % + 10 μ V 0.46 % + 20 μ V 0.62 % + 20 μ V	Fluke 5720A calibrator
(2.2 to 22) mV	(10 to 20) Hz (20 to 40) Hz 40 Hz to 20 kHz (20 to 50) kHz (50 to 100) kHz (100 to 300) kHz (300 to 500) kHz 500 kHz to 1 MHz	0.040 % + 4 μ V 0.019 % + 4 μ V 0.017 % + 4 μ V 0.031 % + 4 μ V 0.069 % + 5 μ V 0.14 % + 10 μ V 0.18 % + 20 μ V 0.34 % + 20 μ V	
(22 to 220) mV	(10 to 20) Hz (20 to 40) Hz 40 Hz to 20 kHz (20 to 50) kHz (50 to 100) kHz (100 to 300) kHz (300 to 500) kHz 500 kHz to 1 MHz	0.033 % + 12 μ V 0.013 % + 7 μ V 0.010 % + 7 μ V 0.025 % + 7 μ V 0.056 % + 17 μ V 0.11 % + 20 μ V 0.17 % + 25 μ V 0.36 % + 45 μ V	
220 mV to 2.2 V	(10 to 20) Hz (20 to 40) Hz 40 Hz to 20 kHz (20 to 50) kHz (50 to 100) kHz (100 to 300) kHz (300 to 500) kHz 500 kHz to 1 MHz	0.035 % + 40 μ V 0.013 % + 15 μ V 55 μ V/V + 8 μ V 100 μ V/V + 10 μ V 0.015 % + 30 μ V 0.059 % + 80 μ V 0.13 % + 200 μ V 0.27 % + 300 μ V	
(2.2 to 22) V	(10 to 20) Hz (20 to 40) Hz 40 Hz to 20 kHz (20 to 50) kHz (50 to 100) kHz (100 to 300) kHz (300 to 500) kHz 500 kHz to 1 MHz	0.035 % + 400 μ V 0.013 % + 150 μ V 59 μ V/V + 50 μ V 100 μ V/V + 100 μ V 0.014 % + 200 μ V 0.046 % + 0.6 mV 0.13 % + 2 mV 0.26 % + 3.2 mV	

Parameter/Range	Frequency	CMC ^{2, 5, 6, 10} (\pm)	Comments
AC Voltage – Generate ³ (cont)			
(22 to 220) V	(10 to 20) Hz (20 to 40) Hz 40 Hz to 20 kHz (20 to 50) kHz (50 to 100) kHz	0.035 % + 4 mV 0.013 % + 1.5 mV 68 μ V/V + 0.6 mV 0.011 % + 1 mV 0.019 % + 2.5 mV	Fluke 5720A calibrator
(220 to 1100) V	(10 to 50) Hz 50 Hz to 1 kHz (1 to 20) kHz (20 to 30) kHz	0.038 % + 16 mV 87 μ V/V + 3.5 mV 0.020 % + 6 mV 0.070 % + 11 mV	Fluke 5720A calibrator Fluke 5725A amplifier
(220 to 750) V	(30 to 50) kHz (50 to 100) kHz	0.070 % + 11 mV 0.27 % + 45 mV	Fluke 5725A amplifier
AC Current – Generate ^{3, 9}			
Up to 220 μ A	(10 to 20) Hz (20 to 40) Hz 40 Hz to 1 kHz (1 to 5) kHz (5 to 10 kHz)	0.042 % + 16 nA 0.024 % + 10 nA 0.014 % + 8 nA 0.034 % + 12 nA 0.20 % + 65 nA	Fluke 5720A calibrator
(0.22 to 2.2) mA	(10 to 20) Hz (20 to 40) Hz 40 Hz to 1 kHz (1 to 5) kHz (5 to 10 kHz)	0.039 % + 40 nA 0.024 % + 35 nA 0.020 % + 35 nA 0.032 % + 0.11 μ A 0.15 % + 0.65 μ A	
(2.2 to 22) mA	(10 to 20) Hz (20 to 40) Hz 40 Hz to 1 kHz (1 to 5) kHz (5 to 10 kHz)	0.048 % + 0.4 μ A 0.028 % + 0.35 μ A 0.022 % + 0.35 μ A 0.037 % + 0.55 μ A 0.20 % + 5 μ A	
(22 to 220) mA	(10 to 20) Hz (20 to 40) Hz 40 Hz to 1 kHz (1 to 5) kHz (5 to 10 kHz)	0.047 % + 4 μ A 0.028 % + 3.5 μ A 0.022 % + 2.5 μ A 0.034 % + 3.5 μ A 0.17 % + 10 μ A	
(0.22 to 2.2) A	40 Hz to 1 kHz (1 to 5) kHz (5 to 10 kHz)	0.044 % + 35 μ A 0.071 % + 80 μ A 1.0 % + 0.16 mA	

Parameter/Range	Frequency	CMC ^{2, 5, 6, 10} (±)	Comments
AC Current – Generate (cont)			
(2 to 20) A	(10 to 65) Hz (65 to 300) Hz 300 Hz to 1 kHz (1 to 3) kHz (3 to 6) kHz (6 to 10) kHz	0.022 % + 9.4 mA 0.032 % + 9.4 mA 0.090 % + 9.4 mA 0.27 % + 31 mA 0.90 % + 62 mA 2.7 % + 94 mA	Fluke 52120A amplifier
(20 to 120) A	(10 to 65) Hz (65 to 300) Hz 300 Hz to 1 kHz (1 to 3) kHz (3 to 6) kHz	0.031 % + 19 mA 0.038 % + 28 mA 0.092 % + 94 mA 0.27 % + 0.23 A 0.92 % + 0.42 A	Fluke 52120A amplifier
Current Clamps ³ –			
(10 to 16.5) A	(45 to 65) Hz (65 to 440) Hz	0.29 % + 0.003 A 0.83 % + 0.003 A	Fluke 5522A + 50 turn coil
(16.5 to 150) A	(45 to 65) Hz (65 to 440) Hz	0.32 % + 0.025 A 0.87 % + 0.027 A	
(150 to 1025) A	(45 to 65) Hz (65 to 440) Hz	0.32 % + 0.09 A 1.5 % + 0.1 A	
(0 to 6000) A	(10 to 65) Hz (65 to 300) Hz	0.82 % + 0.47 A 0.82 % + 0.84 A	Fluke 52120A + 25/50 turn coil

Parameter/Range	Frequency	CMC ^{2, 5, 6, 10} (±)	Comments
AC Voltage – Measure ^{3, 9}			
Up to 2.2 mV	(10 to 20) Hz (20 to 40) Hz 40 Hz to 20 kHz (20 to 50) kHz (50 to 100) kHz (100 to 300) kHz (300 to 500) kHz 500 kHz to 1 MHz	0.20 % + 1.3 μV 0.088 % + 1.3 μV 0.053 % + 1.3 μV 0.096 % + 2 μV 0.14 % + 2.5 μV 0.27 % + 4 μV 0.28 % + 8 μV 0.42 % + 8 μV	Fluke 5790A, HP 3458A
(2.2 to 7) mV	(10 to 20) Hz (20 to 40) Hz 40 Hz to 20 kHz (20 to 50) kHz (50 to 100) kHz (100 to 300) kHz (300 to 500) kHz 500 kHz to 1 MHz	0.099 % + 1.3 μV 0.044 % + 1.3 μV 0.026 % + 1.3 μV 0.047 % + 2 μV 0.070 % + 2.5 μV 0.14 % + 4 μV 0.15 % + 8 μV 0.27 % + 8 μV	
(7 to 22) mV	(10 to 20) Hz (20 to 40) Hz 40 Hz to 20 kHz (20 to 50) kHz (50 to 100) kHz (100 to 300) kHz (300 to 500) kHz 500 kHz to 1 MHz	0.035 % + 1.3 μV 0.023 % + 1.3 μV 0.014 % + 1.3 μV 0.025 % + 2 μV 0.036 % + 2.5 μV 0.094 % + 4 μV 0.10 % + 8 μV 0.20 % + 8 μV	
(22 to 70) mV	(9.5 to 10) Hz (10 to 20) Hz (20 to 40) Hz 40 Hz to 20 kHz (20 to 50) kHz (50 to 100) kHz (100 to 300) kHz (300 to 500) kHz 500 kHz to 1 MHz	0.12 % + 1.5 μV 0.030 % + 1.5 μV 0.016 % + 1.5 μV 0.0086 % + 1.5 μV 0.016 % + 2 μV 0.031 % + 2.5 μV 0.061 % + 4 μV 0.082 % + 8 μV 0.14 % + 8 μV	

Parameter/Range	Frequency	CMC ^{2, 5, 6, 10} (±)	Comments
AC Voltage – Measure ^{3, 9} (cont)			
(70 to 220) mV	(9.5 to 10) Hz	0.12 % + 1.5 μV	Fluke 5790A, HP 3458A
	(10 to 20) Hz	0.025 % + 1.5 μV	
	(20 to 40) Hz	0.010 % + 1.5 μV	
	40 Hz to 20 kHz	0.0052 % + 1.5 μV	
	(20 to 50) kHz	0.0082 % + 2 μV	
	(50 to 100) kHz	0.019 % + 2.5 μV	
	(100 to 300) kHz	0.030 % + 4 μV	
	(300 to 500) kHz	0.046 % + 8 μV	
(220 to 700) mV	(9.5 to 10) Hz	0.12 % + 1.5 μV	Fluke 5790A, HP 3458A
	(10 to 20) Hz	0.025 % + 1.5 μV	
	(20 to 40) Hz	0.0095 % + 1.5 μV	
	40 Hz to 20 kHz	0.0041 % + 1.5 μV	
	(20 to 50) kHz	0.0060 % + 2 μV	
	(50 to 100) kHz	0.0094 % + 2.5 μV	
	(100 to 300) kHz	0.021 % + 4 μV	
	(300 to 500) kHz	0.036 % + 8 μV	
(0.7 to 2.2) V	(9.5 to 10) Hz	0.12 %	Fluke 5790A, HP 3458A
	(10 to 20) Hz	0.023 %	
	(20 to 40) Hz	0.0080 %	
	40 Hz to 20 kHz	0.0028 %	
	(20 to 50) kHz	0.0054 %	
	(50 to 100) kHz	0.0083 %	
	(100 to 300) kHz	0.019 %	
	(300 to 500) kHz	0.031 %	
(2.2 to 7) V	(9.5 to 10) Hz	0.12 %	Fluke 5790A, HP 3458A
	(10 to 20) Hz	0.023 %	
	(20 to 40) Hz	0.0081 %	
	40 Hz to 20 kHz	0.0029 %	
	(20 to 50) kHz	0.0056 %	
	(50 to 100) kHz	0.0096 %	
	(100 to 300) kHz	0.022 %	
	(300 to 500) kHz	0.047 %	
500 kHz to 1 MHz	0.14 %		

Parameter/Equipment	Range	CMC ^{2, 5, 6, 10} (±)	Comments
AC Voltage – Measure ^{3, 9} (cont)			
(7 to 22) V	(9.5 to 10) Hz	0.12 %	Fluke 5790A, HP 3458A
	(10 to 20) Hz	0.023 %	
	(20 to 40) Hz	0.0081 %	
	40 Hz to 20 kHz	0.0033 %	
	(20 to 50) kHz	0.0057 %	
	(50 to 100) kHz	0.0094 %	
	(100 to 300) kHz	0.022 %	
	(300 to 500) kHz 500 kHz to 1 MHz	0.047 % 0.14 %	
(22 to 70) V	(9.5 to 10) Hz	0.12 %	
	(10 to 20) Hz	0.023 %	
	(20 to 40) Hz	0.0082 %	
	40 Hz to 20 kHz	0.0039 %	
	(20 to 50) kHz	0.0067 %	
	(50 to 100) kHz	0.011 %	
	(100 to 300) kHz	0.023 %	
	(300 to 500) kHz 500 kHz to 1 MHz	0.048 % 0.14 %	
(70 to 220) V	(10 to 20) Hz	0.023 %	
	(20 to 40) Hz	0.0082 %	
	40 Hz to 20 kHz	0.0038 %	
	(20 to 50) kHz	0.0081 %	
	(50 to 100) kHz	0.011 %	
	(100 to 300) kHz	0.024 %	
	(300 to 500) kHz	0.058 %	
(220 to 700) V	(10 to 20) Hz	0.023 %	
	(20 to 40) Hz	0.012 %	
	40 Hz to 20 kHz	0.0050 %	
	(20 to 50) kHz	0.015 %	
	(50 to 100) kHz	0.058 %	
(700 to 1000) V	(10 to 20) Hz	0.023 %	
	(20 to 40) Hz	0.012 %	
	40 Hz to 20 kHz	0.0049 %	
	(20 to 50) kHz	0.015 %	
	(50 to 100) kHz	0.058 %	

Parameter/Range	Frequency	CMC ^{2, 5, 6, 10} (±)	Comments
AC Voltage – Generate and Measure ³ (1 to 84) kV	60 Hz	0.68 %	Ross VD120 HV divider w/ Agilent 34401A meter and high voltage AC source
AC Current – Measure ^{3, 9} 10 µA to 20 A (20 to 50) A (50 to 100) A	10 Hz to 10 kHz 10 Hz to 6 kHz 10 Hz to 6 kHz	0.015 % 0.028 % 0.028 %	Fluke 5790A w/ Holt HCS-1 Ohm-Labs CS-50 shunt Ohm-Labs CS-100 shunt
AC Current – Generate and Measure ³ (100 to 6000) A	60 Hz	1.0 %	PEM LFR 30/300, Agilent 3458A, and current source
AC Power – Generate ^{3, 9} , PF=1 Up to 10.9 µW (10.9 to 109) µW (0.109 to 1.09) mW (1.09 to 10.9) mW (10.9 to 109) mW (0.109 to 1.09) W (1.09 to 10.9) W (10.9 to 37) W (37 to 337) W (0.337 to 1.12) kW (1.12 to 3.06) kW (3.06 to 11.2) kW (11.2 to 20.9) kW	(45 to 65) Hz	0.17 % 0.13 % 0.06 % 0.056 % 0.055 % 0.055 % 0.055 % 0.058 % 0.063 % 0.076 % 0.081 % 0.09 % 0.17 %	Fluke 5522A calibrator
Phase Angle – Measure ^{3, 9}	5 Hz to 2 kHz (2 to 5) kHz (5 to 20) kHz (20 to 50) kHz	0.024° 0.038° 0.065° 0.073°	Clarke-Hess 6000A phase meter

Parameter/Equipment	Range	CMC ^{2, 5, 10} (±)	Comments
Phase Angle ^{3, 9} – Generate	(10 to 65) Hz (65 to 500) Hz 500 Hz to 1 kHz (1 to 5) kHz (5 to 10) kHz (10 to 30) kHz	0.12° 0.29° 0.58° 2.9° 5.8° 12°	Fluke 5522A calibrator

III. Mechanical

Parameter/Equipment	Range	CMC ^{2, 6, 10} (±)	Comments
Torque Wrenches ^{3, 9}	50 in·lbf to 2000 ft·lbf (30 to 2000) ft·lbf	0.6 % of rdg 0.26 % of rdg	Manual torque tester AKO torque system
Torque Multipliers ^{3, 9}	Up to 5000 ft·lbf	1.6 %	AWS torque multiplier system
Hydraulic, Pneumatic and Electric Torque Tools ^{3, 9}	Up to 20 000 ft·lbf	0.5 %	AKO torque system
Pressure ^{3, 9} (Pneumatic) – Measuring Equipment, Gauge, Absolute, Differential	(0.2 to 25) psia (1.7 to 100) psia (2 to 1000) psia	0.0013 % 0.0013 % 0.0028 %	Ruska 2465
Effective Area Determination of Piston-Cylinder Unit (PCU) or Ball Nozzle Unit (BNU)	(100 to 2500) psi (6 to 12 000) psi (0.14 to 30) psi (10 to 300) psi (100 to 2500) psi	0.0031 % 0.0037 % 0.0082 % 0.0063 % 0.0059 %	Ruska 2470 oil to gas (2400/2413) Deadweight tester effective area by cross float method

Parameter/Equipment	Range	CMC ^{2,6} (±)	Comments
Pressure ^{3,9} (Hydraulic) – Effective Area Determination of Piston-Cylinder Unit (PCU) Calibration of High Accuracy Transfer Standards	(100 to 1500) psi (1000 to 15 000) psi (6 to 2400) psi (30 to 12 000) psi Up to 36 000 psi Up to 50 000 psi	0.0066 % 0.0071 % 0.0025 % 0.0035 % 0.029% 0.010%	Deadweight tester effective area by cross float method. Ruska 2400HL Additel Pressure Gauge Budenberg 5360
Mass ³	1 mg to 81 g (81 to 210) g (210 to 1100) g (1100 to 2000) g (2000 to 6000) g (6000 to 12 000) g 1 mg to 81 g (81 to 210) g (210 to 1100) g (1100 to 2000) g (2000 to 6000) g (6000 to 12 000) g (12 000 to 68 040) g	0.000 066 g 0.000 24 g 0.0018 g 0.0018 g 0.031 g 0.17 g 0.0004 g 0.00051 g 0.0046 g 0.045 g 0.086 g 0.83 g 48 g	Mass standards and analytical balances. (by single substitution) Directly read from analytical or digital scale
Balances and Scales ^{3,9}	Up to 80 g Up to 300 g Up to 6000 g	0.044 mg 0.23 mg 21 mg	Class 1 mass

Parameter/Equipment	Range	CMC ² (±)	Comments
Indirect Hardness Verification ^{3,9} – Rockwell			
Rockwell A Scale	33 HRA 53 HRA 83 HRA	0.68 HRA 0.68 HRA 0.68 HRA	Standardized hardness test blocks
Rockwell B Scale	35 HRB 55 HRB 85 HRB	0.69 HRB 0.69 HRB 0.69 HRB	
Rockwell C Scale	25 HRC 45 HRC 63 HRC	0.71 HRC 0.71 HRC 0.71 HRC	

IV. Thermodynamics

Parameter/Equipment	Range	CMC ^{2,10} (±)	Comments
Temperature – Measure ^{3,9}	(-197 to -38.8) °C (-38.8 to 0.01) °C 0.01 °C (0.01 to 29.7) °C (29.7 to 156.5) °C (156.5 to 231.9) °C (231.9 to 419.5) °C (491.5 to 660) °C (660 to 900) °C (900 to 1100) °C (1100 to 1450) °C	0.012 °C 0.0024 °C 0.0016 °C 0.0028 °C 0.0040 °C 0.0054 °C 0.0070 °C 0.0095 °C 0.97 °C 1.4 °C 3.5 °C	Hart 5699 SPRT, 1595A Super-Thermometer Hart Scientific 5650 with type S thermocouple and Hart Scientific 1529A

Parameter/Equipment	Range	CMC ^{2, 6, 10} (±)	Comments
Temperature – Generate ^{3, 9}	(-40 to 0.01) °C 0.01 °C	0.0098 °C 0.0017 °C	Hart Scientific 5699 SPRT, 1595A Super- Thermometer with the following source: Fluke 7341 Bath Hart Scientific 5109- BG Mini TPW Cell
	(0.01 to 30) °C (30 to 60) °C	0.0099 °C 0.014 °C	Fluke 7341 Bath
	(40 to 160) °C (160 to 232) °C	0.011 °C 0.027 °C	Fluke 6331 Bath
	(232 to 420) °C (420 to 660) °C	0.039 °C 0.075 °C	Fluke 9173 Metrology Well
	(660 to 900) °C (900 to 1200) °C	1.4 °C 2.0 °C	Hart Scientific 5650 with type S thermocouple, Hart Scientific 1529A, and Fluke 9150 Furnace
Relative Humidity – Measure ^{3, 9}	11 % RH 33 % RH 56 % RH 75 % RH 85 % RH	0.66 % RH 0.77 % RH 0.73 % RH 0.96 % RH 1.2 % RH	Vaisala MI70/HMP75 and salt baths

V. Time & Frequency

Parameter/Equipment	Range	CMC ^{2, 10} (±)	Comments
Frequency – Measure ^{3, 9}	0.1 Hz to 2.7 GHz	1.8 parts in 10 ⁸	Fluke PM6681

Parameter/Equipment	Range	CMC ^{2,10} (\pm)	Comments
Time Interval – Timers & Stop Watches ^{3,9}			NIST SP 960-12
Time Base ⁸	(0 to 24) hours	0.06 s/day	Helmut Klein 4500 Timometer
Totalize Method	(0 to 24) hours	0.12 s	Fluke PM6681, function generator

¹ This laboratory offers commercial calibration service and field calibration services.

² Calibration and Measurement Capability Uncertainty (CMC) is the smallest uncertainty of measurement that a laboratory can achieve within its scope of accreditation when performing more or less routine calibrations of nearly ideal measurement standards or nearly ideal Generate. Calibration and Measurement Capabilities represent expanded uncertainties expressed at approximately the 95 % level of confidence, usually using a coverage factor of $k = 2$. The actual measurement uncertainty of a specific calibration performed by the laboratory may be greater than the CMC due to the behavior of the customer's device and to influences from the circumstances of the specific calibration.

³ This laboratory performs field calibration activities for these parameters. Please note the actual measurement uncertainties achievable on a customer's site can normally be expected to be larger than the CMC found on the A2LA Scope. Allowance must be made for aspects such as the environment at the place of calibration and for other possible adverse effects such as those caused by transportation of the calibration equipment. The usual allowance for the actual uncertainty introduced by the item being calibrated, (e.g. resolution) must also be considered and this, on its own, could result in the actual measurement uncertainty achievable on a customer's site being larger than the CMC. Field environmental conditions are limited to 15 °C to 30 °C and <80% relative humidity to 30 °C.

⁴ Fluke 5700A and 5500A CMCs are based upon the temperature the standard was calibrated ($t_{cal} \pm 5$ °C) and assuming the instrument is zeroed at least every seven days or when the ambient temperature changes more than 5 °C. For Resistance, a zero calibration is performed at least every 12 hours within ± 1 °C of use. For AC Current, best uncertainties are determined with the LCOMP off. CMCs are also based upon 1-year floor specifications. CMCs are expressed as either a specific value that covers the full range or as a fraction/percentage of the reading plus a fixed floor specification.

⁵ Agilent 3458A CMCs are based upon the temperature the standard was calibrated ($t_{cal} \pm 5$ °C) and an auto calibration (ACAL) was performed within the previous 24 hours (± 1 °C of ambient temperature.) CMCs are also based upon 1-year floor specifications. CMCs are expressed as either a specific value that covers the full range or as a combination of the fraction/percentage of the reading/output plus a range specification.

⁶ In the statement of CMC, percentages are percentages of reading, unless otherwise indicated.

⁷ In the statement of CMC, L is the numerical value of the nominal length in inches.

⁸ Applicable when the internal time base (oscillator) of the device under test is/can be measured directly by the frequency counter.

⁹ This laboratory may perform field calibration activities for these parameters with their Mobile Laboratory.

¹⁰ The type of instrument or material being calibrated is defined by the parameter. This indicates the laboratory is capable of calibrating instruments that measure or generate the values in the ranges indicated for the listed measurement parameter.

¹¹ This scope meets A2LA's *P112 Flexible Scope Policy*.



Accredited Laboratory

A2LA has accredited

JM TEST SYSTEMS, INC.

Baton Rouge, LA

for technical competence in the field of

Calibration

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017 *General requirements for the competence of testing and calibration laboratories*. This laboratory also meets the requirements of ANSI/NCCL Z540-1-1994 and R205 – Specific Requirements: Calibration Laboratory Accreditation Program. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (*refer to joint ISO-ILAC-IAF Communiqué dated April 2017*).



Presented this 25th day of January 2021.

A blue ink signature of the Vice President of Accreditation Services.

Vice President, Accreditation Services
For the Accreditation Council
Certificate Number 1995.01
Valid to November 30, 2022

For the calibrations to which this accreditation applies, please refer to the laboratory's Calibration Scope of Accreditation.