



SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017
ANSI/NCSL Z540-1-1994

TESTCAL PLUS
7100 Oakman Street
Dearborn, MI 48126
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CALIBRATION

Valid To: September 30, 2022

Certificate Number: 4306.01

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory to perform the following calibrations^{1,6}:

I. Dimensional

Parameter/Equipment	Range	CMC ^{2,4,5} (±)	Comments
Calipers, Micrometers ³	Up to 200 mm (8 inches)	0.025 mm + 0.6R	Gage blocks
Height Gages ³	Up to 200 mm (8 inches)	0.015 mm + 0.6R	Gage blocks
Extensometers – Gage Length ³	(10 to 200) mm	0.21 mm	ASTM E83, digital caliper
Displacement Measuring Systems ³ – Travel	(0.1 to 100) mm	0.15 %	ASTM E2309 digital high accuracy length scale or gage blocks

II. Mechanical

Parameter/Equipment	Range	CMC ^{2,4,7} (±)	Comments
Force ³ – Measuring Equipment	(25 000 to 120 000) lbf (110 to 500) kN	0.10 %	ASTM E4, load cells, dead weights

Parameter/Equipment	Range	CMC ^{2, 4, 5, 7} (\pm)	Comments
Force ³ – Measuring Equipment (cont)	(20 to 1000) lbf (0.089 to 4.5) kN (0.01 to 45) lbf (0.04 to 200) N	0.16 % 0.12 %	ASTM E4, load cells, dead weights
Extensometers ³	(0.1 to 100) mm	0.10 %	ASTM E83 digital high accuracy length scale
Scales and Balances ³	(0.01 to 1000) lbf 4.5 g to 454 kg	0.01 % + 0.6R	Master dead weights
Torque – Measuring Equipment ³	(0.1 to 45) ft·lbf (0.136 to 60) N·m	0.10 %	ASTM E2624, lever arm, dead weights

III. Thermodynamics

Parameter/Equipment	Range	CMC ^{2, 7} (\pm)	Comments
Temperature ³ – Measurement Ovens, Thermocouples, Probes	(-100 to 1300) °C	0.87 °C	ASTM E220, temperature indicator, thermocouples
Humidity ³ – Measurement Climate Chambers, Probes	(15 to 95) % RH	1.9 % RH	Humidity indicator, probes

IV. Time & Frequency

Parameter/Equipment	Range	CMC ^{2, 4} (\pm)	Comments
Timers and Stopwatches – Measuring Equipment ³	30 s to 5 min	50 ms	High accuracy stop watch

Parameter/Equipment	Range	CMC ^{2,4} (±)	Comments
Cross Head Speed ³ – Measuring Equipment	Up to 1000 mm/min (40 Inch/min)	0.2 %	ASTM E2658 high accuracy length scale, or encoder travel sensor, high accuracy stop watch

¹ This laboratory offers commercial and field calibration service.

² Calibration and Measurement Capability Uncertainty (CMC) is the smallest uncertainty of measurement that a laboratory can achieve within its scope of accreditation when performing more or less routine calibrations of nearly ideal measurement standards or nearly ideal measuring equipment. CMCs represent expanded uncertainties expressed at approximately the 95 % level of confidence, usually using a coverage factor of $k = 2$. The actual measurement uncertainty of a specific calibration performed by the laboratory may be greater than the CMC due to the behavior of the customer's device and to influences from the circumstances of the specific calibration.

³ Field calibration service is available for this calibration and this laboratory meets A2LA R104 – *General Requirements: Accreditation of Field Testing and Field Calibration Laboratories* for these calibrations. Please note the actual measurement uncertainties achievable on a customer's site can normally be expected to be larger than the CMC found on the A2LA Scope. Allowance must be made for aspects such as the environment at the place of calibration and for other possible adverse effects such as those caused by transportation of the calibration equipment. The usual allowance for the actual uncertainty introduced by the item being calibrated, (e.g. resolution) must also be considered and this, on its own, could result in the actual measurement uncertainty achievable on a customer's site being larger than the CMC.

⁴ In the statement of CMC, percentages are to be read as percent of reading, unless otherwise noted.

⁵ In the statement of CMC, R is the resolution of the unit under test.

⁶ This scope meets A2LA's P112 Flexible Scope Policy.

⁷ The type of instrument or material being calibrated is defined by the parameter. This indicates the laboratory is capable of calibrating instruments that measure or generate the values in the ranges indicated for the listed measurement parameter.



Accredited Laboratory

A2LA has accredited

TESTCAL PLUS

Dearborn , MI

for technical competence in the field of

Calibration

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017 *General requirements for the competence of testing and calibration laboratories*. This laboratory also meets the requirements of ANSI/NCSL Z540-1-1994 and R205 – Specific Requirements: Calibration Laboratory Accreditation Program. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).



Presented this 28th day of July 2020.

A blue ink signature of the Vice President of Accreditation Services.

Vice President, Accreditation Services
For the Accreditation Council
Certificate Number 4306.01
Valid to September 30, 2022

For the calibrations to which this accreditation applies, please refer to the laboratory's Calibration Scope of Accreditation.