



SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017  
& ANSI/NCSL Z540-1-1994

MEASUREMENT SPECIALTIES, INC.  
10522 Success Lane  
Dayton, OH 45458  
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CALIBRATION

Valid To: July 31, 2021

Certificate Number: 1338.01

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory to perform the following calibrations<sup>1,5</sup>:

I. Dimensional

Parameter/Equipment	Range	CMC <sup>2,4</sup> ( $\pm$ )	Comments
Coordinate Measuring Machines (CMM) <sup>3</sup> –			Per ASME B89.4.1b-2001
Repeatability	Machine Dependent	-----	Repeatability assumed at 1.0 $\mu$ m for the purpose of this scope
Linear Accuracy	Up to 10 m	(0.8 + 1.3L) $\mu$ m	Linear displacement laser, step gage
Volumetric Performance	Up to 10 m	(1.6 + 1.3L) $\mu$ m	Linear displacement laser, ball bar
Z Axis Roll	0.5 m Axis Length	(1.8 + 1.2L) $\mu$ m/m	Offset probe, straight edge
CMM Squareness	Up to 10 m	(1.6 + 1.3L) $\mu$ m	Linear displacement laser, diagonals
Reverification Testing <sup>3</sup>	Up to 650 mm	(0.4 + 2.2L) $\mu$ m	Per ASME B89.4.10360-2, step gage

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<sup>1</sup> This laboratory offers commercial calibration service and field calibration service.

<sup>2</sup> Calibration and Measurement Capability Uncertainty (CMC) is the smallest uncertainty of measurement that a laboratory can achieve within its scope of accreditation when performing more or less routine calibrations of nearly ideal measurement standards or nearly ideal measuring equipment. CMCs represent expanded uncertainties expressed at approximately the 95 % level of confidence, usually using a coverage factor of  $k = 2$ . The actual measurement uncertainty of a specific calibration performed by the laboratory may be greater than the CMC due to the behavior of the customer's device and to influences from the circumstances of the specific calibration.

<sup>3</sup> Field calibration service is available for this calibration and this laboratory meets A2LA *R104 – General Requirements: Accreditation of Field Testing and Field Calibration Laboratories* for these calibrations. Please note the actual measurement uncertainties achievable on a customer's site can normally be expected to be larger than the CMC found on the A2LA Scope. Allowance must be made for aspects such as the environment at the place of calibration and for other possible adverse effects such as those caused by transportation of the calibration equipment. The usual allowance for the actual uncertainty introduced by the item being calibrated, (e.g. resolution) must also be considered and this, on its own, could result in the actual measurement uncertainty achievable on a customer's site being larger than the CMC.

<sup>4</sup> In the statement of CMC,  $L$  is the length of the unit under test in meters.

<sup>5</sup> This scope meets A2LA's *P112 Flexible Scope Policy*.



## *Accredited Laboratory*

A2LA has accredited

### **MEASUREMENT SPECIALTIES, INC.**

*Dayton, OH*

for technical competence in the field of

### **Calibration**

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017 *General requirements for the competence of testing and calibration laboratories*. This laboratory also meets the requirements of ANSI/NCCL Z540-1-1994 and R205 – *Specific Requirements: Calibration Laboratory Accreditation Program*. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).



Presented this 6<sup>th</sup> day of June 2019.

A blue ink signature of the Vice President of Accreditation Services.

Vice President, Accreditation Services  
For the Accreditation Council  
Certificate Number 1338.01  
Valid to July 31, 2021

*For the calibrations to which this accreditation applies, please refer to the laboratory's Calibration Scope of Accreditation.*